

DIRECTIONS

**Alion/R&B Laboratory
20 Clipper Road
West Conshohocken, PA 19428
610-825-1960**

To Alion/R&B Laboratory from Philadelphia International Airport via Route 476 (Blue Route)

Go South on I-95 to Route 476. Travel approximately 20 miles on Route 476 to Exit 16A (Conshohocken - Route 23). Follow Route 23 - Conshohocken sign. At light, make a left turn. Travel a short distance, and take the first right and immediate left (crossover before overpasses). You are now on New DeHaven Road. Continue under the overpasses (you will pass the West Conshohocken Police Station on your left-hand side) and make the first right into the Union Hill Industrial Park (Union Hill Road).

Travel through the industrial park, winding your way up the hill. At the stop sign make a left (Clipper Road). Alion/R&B Laboratory is on the right.

To Alion/R&B Laboratory from PA Turnpike Route 276

Exit #25 (Norristown exit). After toll, exit onto Route 476 South. Travel approximately five miles. Take Exit 16 - I-76. Follow sign "Conshohocken - Rte. 23." Exit will be on the right. At light, continue straight - to top of hill (dead end). Turn right (New DeHaven Avenue). Proceed a short distance, turn left into Union Hill Industrial Park and continue to top of hill. At the stop sign make a left onto Clipper Road. Alion/R&B Laboratory is on the right.

To Alion/R&B Laboratory from King of Prussia

Take Route 76 EAST. Exit at 28B (Plymouth Meeting/Conshohocken). Stay to right--under bridge road will split--Route 476 will go left. Conshohocken/Route 23 will be on right. Stay right and at the light make a left (Matsonford Rd.). Travel a short distance, and make a right and immediate left (crossover before overpasses). You are now on New DeHaven Road. Continue under the overpasses and make the first right into the Union Hill Industrial Park (Union Hill Road).

Travel through the industrial park, winding your way up the hill. At the stop sign make a left (Clipper Road). Alion/R&B Laboratory is on the right. ^A

To Alion/R&B Laboratory via Route I-95 North

Take I-95 North. A short distance over the Pennsylvania border, pick up Route 476. Travel approximately 20 miles on Route 476 to Exit 16A (Conshohocken - Route 23). Follow Route 23 - Conshohocken sign. At light, make a left turn. Travel a short distance, and make a right and immediate left (crossover before overpasses). You are now on New DeHaven Road. Continue under the overpasses and make the first right into the Union Hill Industrial Park (Union Hill Road).

Travel through the industrial park, winding your way up the hill. At the stop sign make a left (Clipper Road). Alion/R&B Laboratory is on the right.

To Alion/R&B Laboratory from Washington, DC via Route 476 (Blue Route)

Go North on I-95 to Route 476. Travel approximately 20 miles on Route 476 to Exit 16A (Conshohocken - Route 23). Follow Route 23 - Conshohocken sign. At light, make a left turn. Travel a short distance, and make a right and immediate left (crossover before overpasses). You are now on New DeHaven Road. Continue under the overpasses and make the first right into the Union Hill Industrial Park (Union Hill Road).

Travel through the industrial park, winding your way up the hill. At the stop sign make a left (Clipper Road). Alion/R&B Laboratory is on the right.